



## High Speed Steel T' SLOT CUTTERS WITH TAPER SHANK WITH TAPPED HOLE

Specifications Conform to :  
IS 2668 - 2004  
ISO 3337 - 2000  
Dimensions in mm



Nominal Size of T-Slot	Diameter of Cutter h12	Width of Cutter h12	Overall Length	Morse Taper No	Thread size of Tapped Hole
10	18	8	82	1	M6
12	21	9	98	2	M10
14	25	11	103	2	M10
18	32	14	111	2	M10
22	40	18	138	3	M12
28	50	22	173	4	M16
36	60	28	188	4	M16
42	72	35	229	5	M20
48	85	40	240	5	M20
54	95	44	251	5	M20

A Cutter having the characteristics of a side and face cutter, integral with a Morse Taper Shank and designed for cutting T' slots.

RH Cutting with staggered teeth and tool type 'N' shall be supplied unless otherwise specified.

**ADDISON** **High Speed Steel**  
**'T' SLOT CUTTERS WITH TAPER SHANK**  
 WITH TAPPED HOLE

Specifications Conform to:  
 BS 122 : Part 1 : 1953  
 Dimensions in Inches



Nominal Size of Slot	Diameter of Cutter 0.000 -0.010"	Width of Cutter 0.000 -0.005"	Morse Taper No.	Thread size of Tapped Hole	Overall Length
1/4	37/64	1/4	2	3/8 BSW	3.9/16
5/16	45/64	5/16	2	3/8 BSW	3.3/4
3/8	53/64	23/64	2	3/8 BSW	3.7/8
7/16	61/64	27/64	2	3/8 BSW	4.1/16
1/2	1.5/64	15/32	2	3/8 BSW	4.3/16
5/8	1.21/64	37/64	3	1/2 BSW	5.1/8
3/4	1.33/64	11/16	3	1/2 BSW	5.7/16
7/8	1.45/64	51/64	3	1/2 BSW	5.3/4
1	1.61/64	29/32	4	5/8 BSW	7.1/16
1.1/8	2.1/8	1.1/16	4	5/8 BSW	7.1/8
1.1/4	2.5/16	1.3/16	4	5/8 BSW	7.3/8
1.3/8	2.1/2	1.5/16	5	5/8 BSW	8.7/8
1.1/2	2.3/4	1.7/16	5	5/8 BSW	9.1/8

Nom. Sizes over 1" not covered in BSS

A Cutter having characteristics of a side and face cutter, integral with a Morse Taper Shank and designed for cutting 'T' slots.

Unless otherwise specified straight teeth for Right Hand cutting shall be supplied.

**ADDISON** **High Speed Steel**  
**'T' SLOT CUTTERS WITH**  
 PARALLEL SHANK

Specifications Conform to :  
 IS 2668 - 2004  
 ISO 3337 - 2000  
 Dimensions in mm



Nominal Size of T-Slot	Diameter of cutter h12	Width of Cutter h12	Dia of Shank h8	Overall Length
10	18	8	12	70
12	21	9	12	74
14	25	11	16	82
18	32	14	16	90
22	40	18	25	108
28	50	22	32	124
36	60	28	32	139

A Cutter having characteristics of a side and face cutter, integral with a Parallel Shank and designed for cutting 'T' slots.

Plain parallel Shank with RH Cutting with staggered teeth and tool type 'N' shall be supplied unless otherwise specified.